



Service Bulletin

Siteworks Systems

SWS #133

May 31, 2021

TX1000 Control Valve and Traction Switch Bypass Kit

TX1000

Bulletin Type Product Issue

Status Final Release

Affected Units

Model Number(s)	Serial Number(s)
22327	315000100 through 316000999
	400000000 through 407999999
22327G	315000100 through 316000999
22327HD	315000100 through 316000999
22328	315000100 through 316000999
	400000000 through 408899999
22328HD	315000100 through 316000999

Exempt Units

Model Number(s)	Serial Number(s)
22327	408000000 and higher
22327G	407140000 and higher
22328	408900000 and higher

Distribution For Dealer: Do not duplicate or distribute.

Situation Important Information

The TX1000 control valve (Part No. 125-3704) has been discontinued. This discontinued valve was fitted with 2 micro switches for the neutral position. The replacement control valve will need to be fitted with the Traction Switch Bypass Kit (Part No. 140-5879) to obtain neutral. This is an information bulletin only and warranty is not applicable.

Corrective Action

In a situation where the control valve (Part No. 125-3704) needs to be replaced, a Control Valve and Traction Switch Bypass Kit (Part No. 140-5896) is available. This kit includes the new control valve (Part No. 138-0827) and the Traction Switch Bypass Kit (Part No. 140-5879). Part number 125-3704 will cross reference to part number 140-5896.

For units not requiring a replacement control valve, the Traction Switch Bypass Kit (Part No. 140-5879) can be used with the original traction control valve (Part No. 125-3704) in place of the limit switches (Part No. 132-6035).

Safety Awareness

Follow reasonable and customary safety precautions.

Parts

Currently available

Part Number	Part Description	Quantity
140-5879	Traction Switch Bypass Kit	1
140-5896	Control Valve & Traction Switch Bypass Kit	1

Parts Retention

Bulletin related parts removed must be scrapped.

Warranty

Information only, not warrantable

SRT Code

Not applicable

Transportation

Not applicable

References

Find the latest service manuals, diagnostic manuals, schematics, service bulletins and service alerts at [Gateway](#).

Resource	Search Term
<i>Operator's Manual</i>	Model and serial number for the machine.
Traction Switch Bypass Kit <i>Installation Instructions</i>	3445-664
Control Valve & Traction Switch Bypass Kit <i>Installation Instructions</i>	3445-664